

enduraPRESS SACP36 USER MANUAL



REV 10/27/2020

TABLE OF CONTENTS

Page

1	Specifications
2	Operation Instructions Read Before Use
3	Control Panel Operations
4	Spring-Loaded Tension Adjustment Lever
5	Heat Transfer Application Guidelines
6	Troubleshooting Tips
7	Wiring Schematic



Power Switch

Specifications:

Model NO: ENDURAPRESS SACP36

Voltage: 110V/60Hz/600w

Power:

Control Panel: LCD Control Panel

Time Range: 0~999sec.

Temp. Range: 0~480°F

Packaging: Double-walled Corrugated Paper Carton

Gross Weight: 33lbs (15kg)

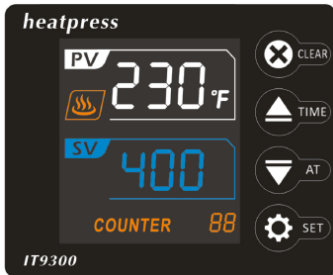


OPERATION INSTRUCTIONS

READ BEFORE USE

1. Check the voltage before using it. The correct voltage is 110-120V/60Hz
2. Turn off the machine when not in use, and remove the power plug from socket.
3. Grasp the handle firmly when opening.
4. Keep children away from the machine.
5. Do not touch the heating platen and platen cover after pressing whilst in operation
6. Do not attempt to press products that are not intended for normal heat transfer
7. Do not set the temperature any higher than 480F as it may cause over heat and stop working.
8. The heat press carries a ground line by default, please make sure the socket gets a ground line protector.

CONTROL PANEL OPERATIONS

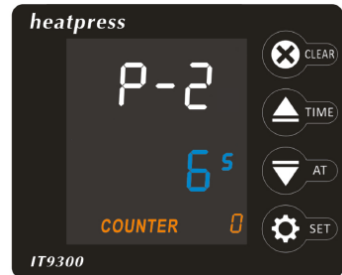


Control Panel Display



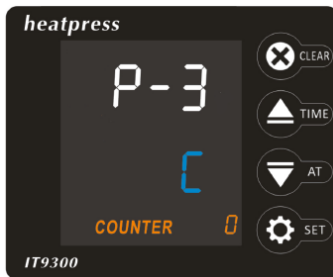
P-1: Temperature Setting Mode

Hit SET & use the up and down arrows to set temperature



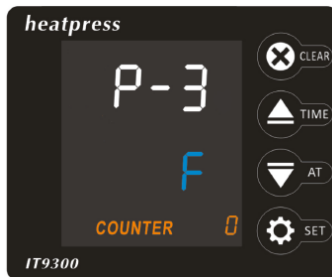
P-2: Time Setting Mode

Hit SET twice & use the up and down arrows to set amount of time for pressing



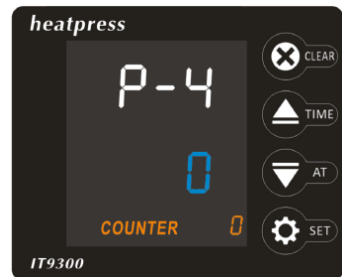
P-3: °C or °F Read Out

Hit SET three times & use the up and down arrows to select Celsius or Fahrenheit



P-3: °C or °F Read Out

Hit SET three times & use the up and down arrows to select Celsius or Fahrenheit



P-4: Auto Shut Off Mode

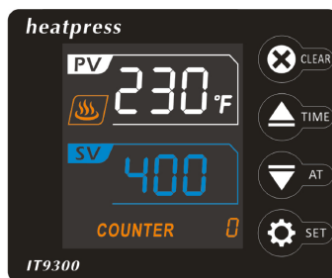
Hit SET four times & use the up and down arrows to set auto shut off when inactive 0-120 minutes range



Auto Shut Off Mode

The screen will read OFF and start to cool down if heat press is inactive

To reheat the press, hit any button



Clear Counter Number

Long hold the CLEAR button to clear your counter on the panel.

Other Functions



If you need to calibrate your press, hold the down arrow for a few seconds.



If you need to clear your counter, hold your clear button for a few seconds.

SPRING-LOADED TENSION ADJUSTMENT LEVER

The SACP36 has a spring-loaded Tension lever to help keep the hat in place while pressing. The cap will be placed on the platen and then stretched so that the lever pins the back of the cap to the base of the press. The lever will pull the cap into place and keep the crown firmly stretched against the lower platen.



Fig 1: The spring-loaded tension adjustment lever holds the cap in place for a tight fit over the lower platen.

HEAT TRANSFER APPLICATION GUIDELINES

These are general guidelines. For specific time and temperature settings for specific films and/or transfer papers, please refer to the instructions for that particular product.

TRANSFERS	Device	Fabric	TEMP.	TIME	PRESSURE
Sublimation Paper	Ricoh, Epson	Polyester	400°F	25~30sec.	30Psi
Ink Tran. Paper	Inkjet Printer	Light Color	365°F	15sec.	30Psi
		Dark Color	330°F	25sec.	30Psi
Laser Transfer Paper**	Laser Printer	Light Color	345°F	30sec.	30Psi
	Laser Printer	Dark Color	260 - 320°F	35 - 120 sec.	25Psi
Transfer Vinyls	Cutting Plotter	/	300~320°F	8~10sec.	30Psi
Plastisol Transfer	/	/	335°F	12sec.	50Psi

** The EnduraPRESS CS15, CS15-AR, CS16, and CS16-AR are not recommended for use with two-step laser transfer papers. For these demanding applications, we recommend the EnduraPRESS SA12 or SD20.

TROUBLESHOOTING TIPS

Q. Why isn't my heat transfer vinyl sticking to the fabric?

A. This can be caused by three things. Insufficient pressure, or temperature, or time.

Time: Some heat transfer films need a few seconds to cool before you remove the liner. Try a warm or cold peel first.

Temperature: If that doesn't work, check to make sure you are using the recommended time and temperature settings. If you are, your press may not be putting out the correct amount of heat. Use a Geo Knight IR thermometer to check the actual temperature of the platen. If it is more than 5° different from the LCD display (PV), adjust it using step four in the control panel (see page 4).

Pressure: If the temperature is correct, adjust the pressure. Some films require more pressure to bond the adhesive to the fabric. There should be some resistance when you close the press. If you have verified all of these and the film doesn't stick, contact SIGNWarehouse customer service or Technical Support for further assistance.

Q. Why does my sublimated transfer look washed out?

A. This is usually caused by insufficient temperature. Sublimation works best at or near 400°F.

If your transfer is faded, check the output of the heat platen with a contact thermometer and make sure the output matches the displayed temperature. If not, adjust as directed above. Then repress at 390 - 400°F.

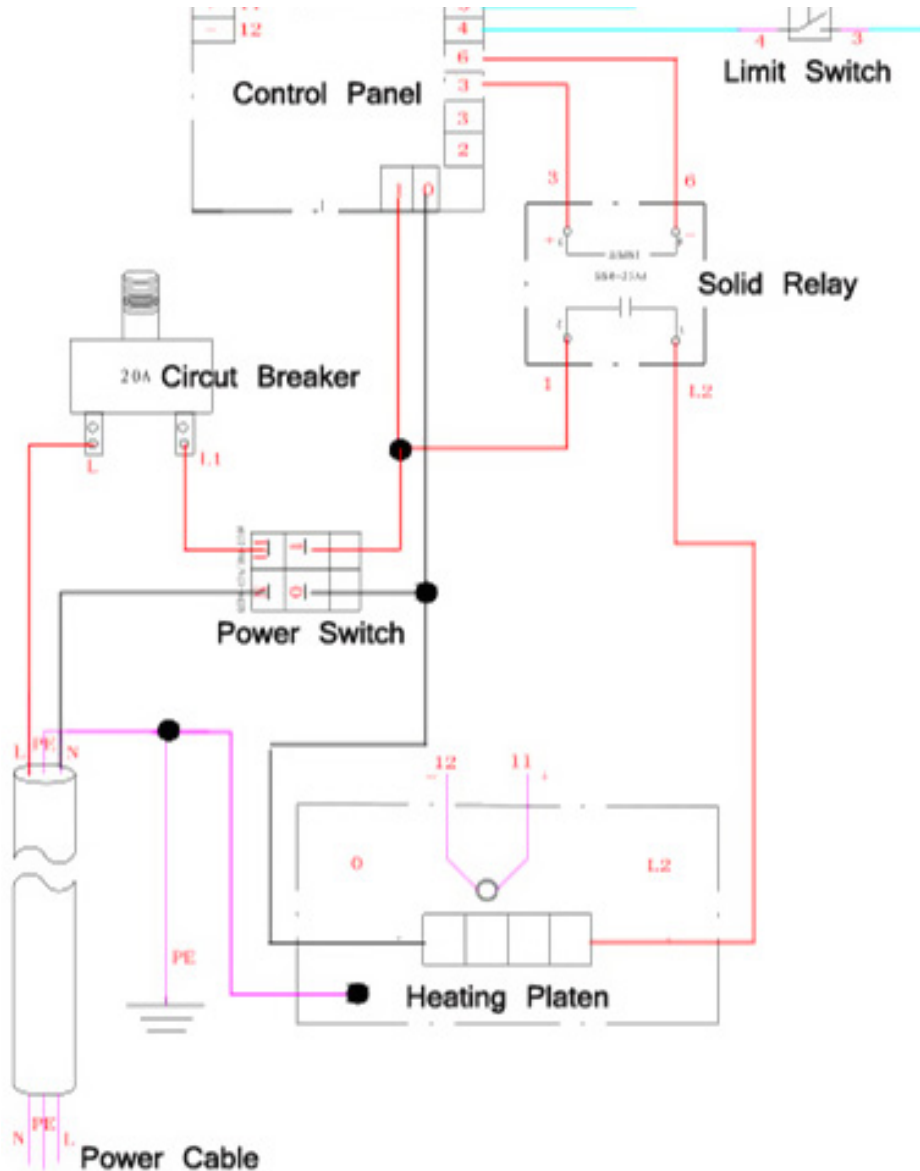
Q. Why are my transfers are sticking to the heating element of the upper platen?

A. If T-shirt vinyl is sticking to the heating element, you have it upside down. Remove any adhesive residue, flip it over and try again. If an inkjet or laser transfer is sticking to the heating element, it's because the heat is affecting the ink. Cover it with a Teflon sheet or sheet of silicone Kraft paper to prevent this. Using a Teflon sheet or Kraft paper is recommended for almost all heat transfer applications.

Q. Why is it so hard to peel the liner when I'm done pressing the paper?

A. A hot or warm peel film may become hard to peel if allowed to cool. Always peel the film or transfer paper in accordance with the product's recommendations.

WIRING SCHEMATIC



WARRANTY

Thank you for choosing our products, you are entitled to one year free warranty service for our products. All exceeds warranty period we will still provide technical supports and maintenance guidance.